



Fender Apron Panel Reinforcement

Removal

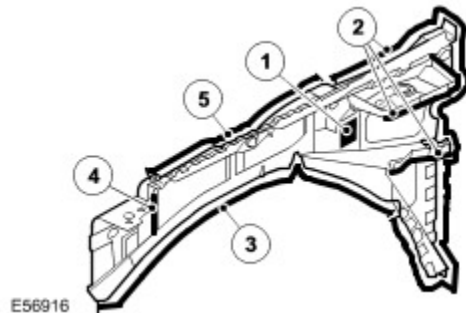
NOTE :

In this procedure the fender apron panel reinforcement is replaced in conjunction with fender apron panel closing.

- 1 . Disconnect both the battery cables. For additional information, refer to [Specifications](#) (Section 414-00)
- 2 . Remove the front fender. For additional information, refer to [Fender \(76.10.24\)](#) (Section 501-02)
- 3 . Remove the hood latch panel. For additional information, refer to [Hood Latch Panel \(76.16.22\)](#) (Section 501-27)
- 4 . L/H side: Remove the battery junction box. For additional information, refer to [Battery Junction Box \(BJB\) - 2.7L Diesel \(86.70.55\)](#) (Section 418-00 Module Communications Network)
- 5 . L/H side: Remove the power steering fluid reservoir. For additional information, refer to [Power Steering Fluid Reservoir - 2.7L Diesel \(57.15.08\)](#) (Section 211-02)
- 6 . L/H side: Remove the battery.
- 7 . L/H side: Remove the fuel fired booster heater. For additional information, refer to [Fuel Fired Booster Heater \(80.40.01\)](#) (Section 412-02B Auxiliary Heating)
- 8 . L/H side: Remove fuel fired booster heater pipes.
- 9 . R/H side: Remove the air cleaner. For additional information, refer to [Air Cleaner \(19.10.01\)](#) (Section 303-12C)
- 10 . R/H side: Release the ABS modulator.
- 11 . Remove the wiring harness.
- 12 . Remove the plenum chamber panel. For additional information, refer to [Plenum Chamber \(80.15.62\)](#) (Section 412-01 Air Distribution and Filtering)
- 13 . Remove the hood.
- 14 . Remove both hood support struts.
- 15 . Remove the hood wiring harness.
- 16 .

Item	Description
1	Acoustic seal.

2	34 plug welds.
3	13 spot welds.
4	3 spot welds.
5	14 spot welds.



17 . For additional information:

- Welding. For additional information, refer to [Body Repairs](#) (Section 501-25A Body Repairs - General Information)
- Corrosion protection. For additional information, refer to [Corrosion Protection](#) (Section 501-25B Body Repairs - Corrosion Protection)
- Tolerance checks. For additional information, refer to [Body and Frame](#) (Section 501-26 Body Repairs - Vehicle Specific Information and Tolerance Checks)

Installation

1 . Install is the reversal of removal.